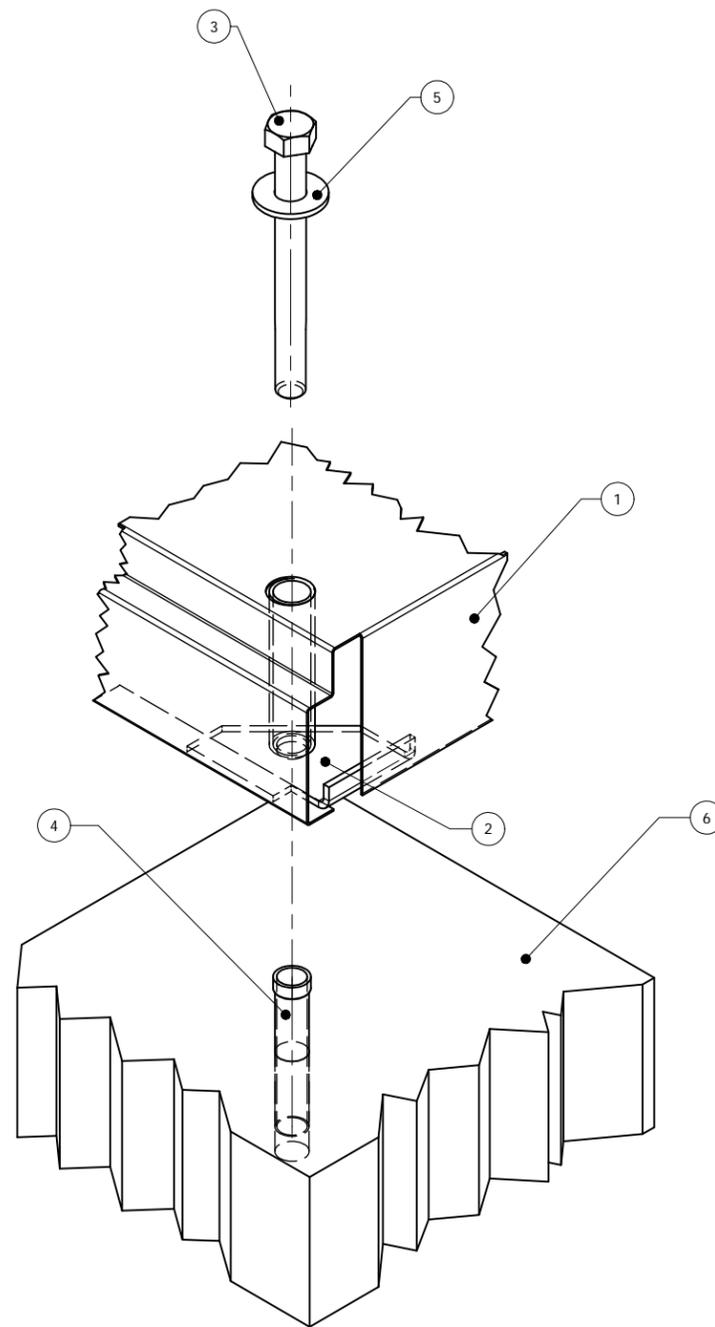


REVISION HISTORY		
REV	E.C.O. #	DATE
INITIAL RELEASE		12/6/2011



TYPICAL ASSEMBLY ON FOUR CORNERS

## INSTALLATION INSTRUCTIONS

### V-File Cabinet Foundation Anchoring

- 1) Initially position and locate cabinet at desired location.
- 2) At the very bottom shelf, locate the four (4) foundation anchoring holes.
- 3) Using a transfer punch, insert transfer punch into anchoring holes and punch mark to locate hole position into cement foundation.
- 4) Temporarily remove cabinet and set aside.
- 5) Drill four (4) holes on transferred marked on the cement/foundation floor. Drill diameter and depth of hole as specified on commercially purchased anchor bolts. Length of anchor bolt minimum 4.5 inches. Anchor bolt diameter 1/2".
- 6) Install four (4) commercially available foundation anchors at all four foundation holes. Minimum depth of hole 2" (embedment).
- 7) Reposition cabinet in place and align bottom shelf holes with foundation anchor holes.
- 8) Install all four (4) anchor bolts with 1/2" flat washers into foundation anchors.
- 9) Tighten anchor bolts to 25 lb. ft. of torque.
- 10) Check and ensure bolt head is fully seated on bottom shelf.

#### NOTE:

IF FOUNDATION FLOOR SURFACE IS UNEVEN, USE 1/2" FLAT WASHERS UNDER CABINET ANCHORING HOLES IF NECESSARY TO LEVEL CABINET HORIZONTALLY.

PARTS LIST			
ITEM	QTY	PART NUMBER	DESCRIPTION
1	1	8013.129	VERTICAL FILE BOTTOM, LETTER SIZE
2	1	8082.388	RF FLOOR MOUNTING BRACKET
3	1	PURCHASED	BOLT, 1/2-13 UNC X 5 GR. 5
4	1	PURCHASED	REDHEAD GROUND ANCHOR, 1/2-13 UNC (OR EQUIVALENT)
5	1	PURCHASED	WASHER, FLAT, 1/2", STEEL
6	1		GROUND/ FOUNDATION

<b>DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED.</b> <b>REMOVE ALL BURRS AND SHARP EDGES.</b> <small>TOLERANCES UNLESS OTHERWISE NOTED</small> .XX ± .03 mm ± 1mm .XXX ± .010 ANGULAR ± 1'		<b>CALPIA</b> STATE OF CALIFORNIA, PRISON INDUSTRY AUTHORITY 560 EAST NATOMA STREET FOLSOM, CALIFORNIA 95630	
<small>ALL CHANGES DIMENSIONAL OR OTHERWISE, MUST BE APPROVED BY THE CALPIA ENGINEERING DEPARTMENT.</small>		<b>SEISMIC BOTTOM, MOUNTING PROCEDURE</b>	
M.HUMMER	D	2:3	SEISMIC ASSEMBLY
<small>DRAWN BY</small>	<small>SIZE</small>	<small>SCALE</small>	<small>DRAWING NUMBER</small>
			<small>ESPL #</small>
			<small>SLAMM #</small>
			<small>SHEET #</small>
			<small>REV</small>